



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2519
Job Sheet 172776



Part No: D2519	Job Qty: 40 ea
Part Name: Clamp	
Part Weight: 0 lbs	Status: Scheduled
Job Created: 2/21/18	Priority: Medium
Due Date: 3/6/18	Job Tracking No:
Type: Stock	Created By: Michelle Gagnon-Donovan
	Description:
Note: DWG REV D IPP: B 00.03.16 Re-format, laser cutting EC IPP REV:C 11.10.05 MADE IN HOUSE DD VERF:EC	
Ship Via:	

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		3/5/18	0.00	0.00	Start Up Waterjet		OK 18/02/25
100	Waterjet	40 pcs		3/5/18	0.00	1.37	Waterjet1		OK 18/02/25
120	QC	40 pcs		3/5/18	0.00	0.00	QC8		38
130	Brake NC	40 pcs		3/6/18	0.02	1.97	Brake NC 1		OK 18/02/25
140	QC	40 pcs		3/6/18	0.00	0.00	QC5		38
150	Packaging	40 pcs		3/6/18	0.00	0.00	Packaging3		OK 18/02/25
160	QC21-SA	40 Ea		3/6/18	0.00	0.00	QC21		OK 18/02/25

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - 1- remove press and machine marking as necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.9800 sf (.0495 ea)	90-Start up Operation	5044941

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	120	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Clamp	0.400inches ± 0.030	0.430 0.370		
3	Clamp	0.750inches ± 0.010	0.760 0.740		
4	Clamp	8.561inches ± 0.010	8.571 8.551		
5	Clamp	0.063inches ± 0.010	0.073 0.053		

Plex 2/21/18 4:02 PM Dart.Gagnon.Michelle



Container No: S045517



Part: D2519

Job No: 172776

Serial No/Batch: S045517

Revision: D2519

Inspector:

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Date: 02/26/18